

High Voltage Electro-Porcelain
Transmission Insulators and Sub-Station Insulators





Power utility companies responsible for generating and transmitting & distributing electrical power through overhead lines supported on steel towers or cement poles need good quality insulators for a failure proof operation. The materials and construction used in making Insulators must not only have high dielectric strength but be sufficiently mechanically strong to withstand the high loads exerted by the conductors under all environment/ weather ageing stresses.

Adpro Ceramics specializes in manufacturing of High Voltage Electro-Porcelain Transmission and Sub-Station Insulators for the Electrical Transmission and Distribution Industry apart from Railway Electrification and Electrical Switchgear and Control Equipment makers.

At **Adpro** we take extreme care through rigorous supervision and by implementing process systems that help us achieve quality our customers demand. Every product is developed and manufactured by keeping in mind the benchmarks and standards followed by the other leading global manufacturers of Electroporcelain.

Following an uncompromising approach in selecting the critical equipments, we have imported a 350mm diameter Dearing Pugmill from **Gebruder Netzsch** and installed a **200 feet tunnel kiln**. We have a comprehensive in house testing laboratory that helps us maintain our quality standards and help in research & development work.

With a total land area of 175,000 sq feet and a built up of 50,000 sq feet we have a capacity to produce 4500 tons of porcelain per year.







Solid Core Insulators

We make cylindrical type solid core post insulators that are designed and manufactured to give unparalleled performance and reliability in the field to support conductors, busbars, disconnecting switches, and other equipment for substations. They maintain both their electrical and mechanical strength over a long period of time without deterioration.

Hollow Bushings

High Voltage Hollow bushings needed by a host of Original Equipment Manufacturers (OEM's) are manufactured including Circuit breakers. Surge arrestors etc. Such items are used to insulate conductors as they pass between overhead lines and ground based instruments such as transformers at power generating and sub-stations.



Transformer Bushings

We make a complete range of High Voltage & Low Voltage Bushings required by manufacturers of Power, Current and Distribution Transformers. They are used as the insulating elements for the transformer bushings, for nominal voltage up to 36 kV and current up to 3150 A.



We produce an expansive range of High Voltage Insulators used in overhead lines. Our products include:

- Pin Insulators: We make complete range for application in sub-transmission
 and distribution lines in one piece or multipiece arrangement. They are cemented with Zinc thimbles designed to fit large and
 small steel head pins.
- Disc Insulators: used to support and insulate the conductor wires slung between the large towers that are the main stay of
 transmission systems. Each insulator has a malleable cast iron cap, the top of which is shaped to form a socket, attached with
 Portland cement mortar. A metal pin made of forged steel is cemented into a cavity on the underside of the insulator. Varying
 string designs as per mechanical strength requirements can be made to suit different types of polluted atmosphere.
- •Post Insulators: Covering a wide range of application areas we manufacture pedestal type Post Insulators (also called Cap & Pin type Post insulators) for anti-contamination performance and long-term reliability. There insulators are used in Gang Operated Switches, Drop Out fuses and Isolators. They have standardized top and bottom fixing arrangements such that multi stack arrangements can also be built for sub station use.

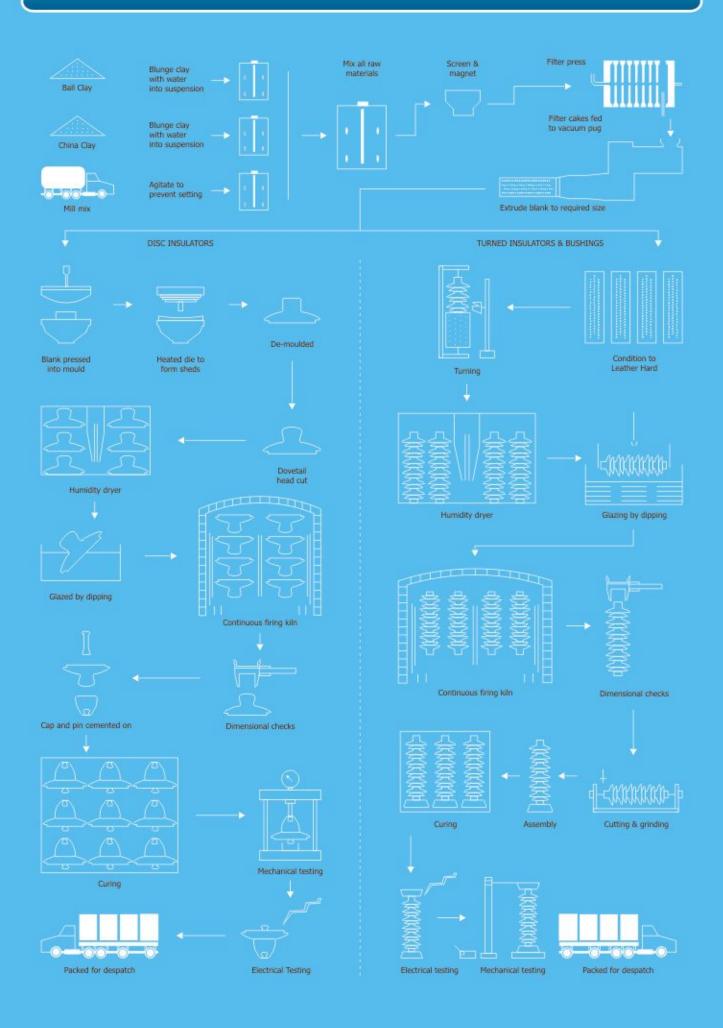
Customized Insulators

Our abilities include designing and manufacturing customized insulators for special purpose applications.





Production Process at ADPRO







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